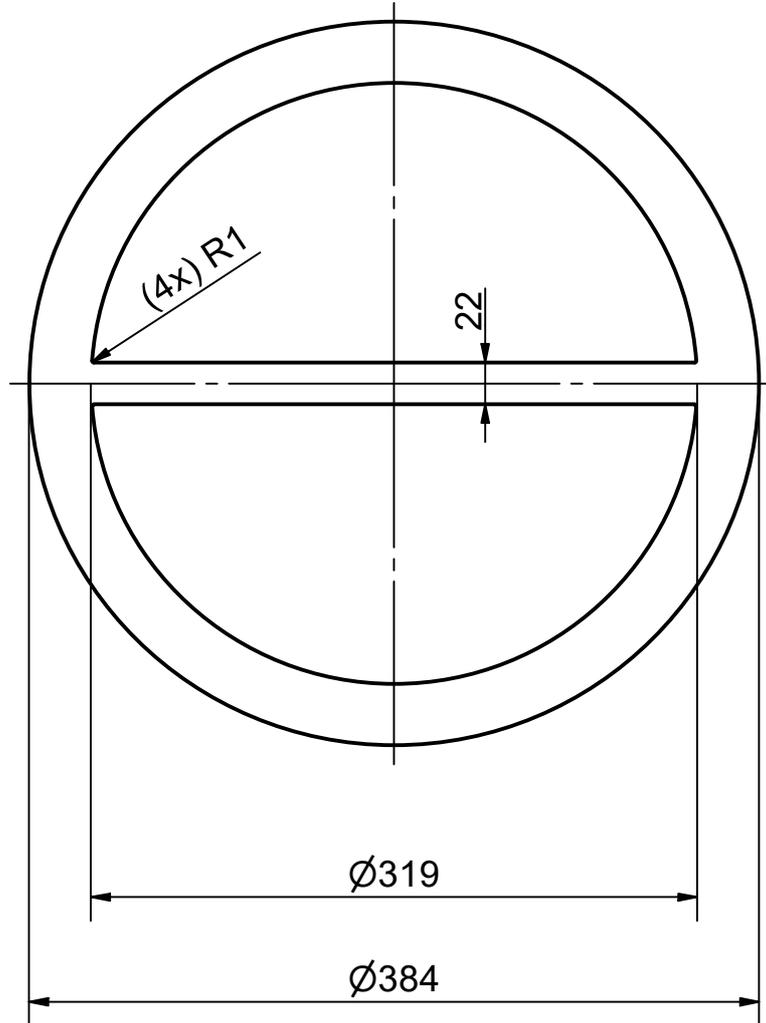


| Index | Änderung | Datum | Visum | Freigabe |
|-------|----------|-------|-------|----------|
| ○     |          |       |       |          |
| ○     |          |       |       |          |



Dicke: 3 mm

| 1   | 3212-307138   | Kubo Graflex, Typ ST   |                                     | Messerschnitt  |                |     |                        |        |   |     |      |                                     |     |    |      |    |    |      |    |    |      |    |     |      |     |     |      |     |     |      |     |     |      |      |  |       |  |  |
|---|---------------|--|-------------------------------------|--|----------------|-----|------------------------|--------|---|-----|------|-------------------------------------|-----|----|------|----|----|------|----|----|------|----|-----|------|-----|-----|------|-----|-----|------|-----|-----|------|------|--|-------|--|--|
| Pos.  | Artikelnummer | Material   |                                     | Bemerkung  |                |     |                        |        |   |     |      |                                     |     |    |      |    |    |      |    |    |      |    |     |      |     |     |      |     |     |      |     |     |      |      |  |       |  |  |
| Das Urheberrecht der Zeichnung verbleibt bei Kubo Tech AG. Die Zeichnung darf ohne unser Einverständnis weder nachgebildet noch kopiert oder Dritten zugänglich gemacht werden. |               | Änderungen an dieser Zeichnung dürfen nur im CAD- Programm erfolgen. | Massstab:<br><b>1 : 4</b>           | <b>Massabweichungen für Stanzteile</b> ähnlich DIN 7715 / 5 Klasse P2<br><table border="1"> <thead> <tr> <th>Nennmasse über</th> <th>bis</th> <th>Längen Toleranz ± [mm]</th> <th>Dicken</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>6.4</td> <td>0.50</td> <td rowspan="8">Nach DIN 28091 / 1 und DIN 7715 / 5</td> </tr> <tr> <td>6.4</td> <td>25</td> <td>0.60</td> </tr> <tr> <td>25</td> <td>40</td> <td>0.80</td> </tr> <tr> <td>40</td> <td>63</td> <td>1.00</td> </tr> <tr> <td>63</td> <td>100</td> <td>1.20</td> </tr> <tr> <td>100</td> <td>160</td> <td>1.40</td> </tr> <tr> <td>160</td> <td>250</td> <td>1.60</td> </tr> <tr> <td>250</td> <td>400</td> <td>2.50</td> </tr> <tr> <td>&gt;400</td> <td></td> <td>0.8 %</td> <td></td> </tr> </tbody> </table> | Nennmasse über | bis | Längen Toleranz ± [mm] | Dicken | 0 | 6.4 | 0.50 | Nach DIN 28091 / 1 und DIN 7715 / 5 | 6.4 | 25 | 0.60 | 25 | 40 | 0.80 | 40 | 63 | 1.00 | 63 | 100 | 1.20 | 100 | 160 | 1.40 | 160 | 250 | 1.60 | 250 | 400 | 2.50 | >400 |  | 0.8 % |  | Fehlerklassifizierung für Gummiformteile und -profile nach Kubo Tech Norm 5000, Entwurf April 1996 |
| Nennmasse über  | bis           | Längen Toleranz ± [mm]   | Dicken                              |  |                |     |                        |        |   |     |      |                                     |     |    |      |    |    |      |    |    |      |    |     |      |     |     |      |     |     |      |     |     |      |      |  |       |  |  |
| 0   | 6.4           | 0.50   | Nach DIN 28091 / 1 und DIN 7715 / 5 |  |                |     |                        |        |   |     |      |                                     |     |    |      |    |    |      |    |    |      |    |     |      |     |     |      |     |     |      |     |     |      |      |  |       |  |  |
| 6.4   | 25            | 0.60   |                                     |  |                |     |                        |        |   |     |      |                                     |     |    |      |    |    |      |    |    |      |    |     |      |     |     |      |     |     |      |     |     |      |      |  |       |  |  |
| 25  | 40            | 0.80   |                                     |  |                |     |                        |        |   |     |      |                                     |     |    |      |    |    |      |    |    |      |    |     |      |     |     |      |     |     |      |     |     |      |      |  |       |  |  |
| 40  | 63            | 1.00   |                                     |  |                |     |                        |        |   |     |      |                                     |     |    |      |    |    |      |    |    |      |    |     |      |     |     |      |     |     |      |     |     |      |      |  |       |  |  |
| 63  | 100           | 1.20   |                                     |  |                |     |                        |        |   |     |      |                                     |     |    |      |    |    |      |    |    |      |    |     |      |     |     |      |     |     |      |     |     |      |      |  |       |  |  |
| 100   | 160           | 1.40   |                                     |  |                |     |                        |        |   |     |      |                                     |     |    |      |    |    |      |    |    |      |    |     |      |     |     |      |     |     |      |     |     |      |      |  |       |  |  |
| 160   | 250           | 1.60   |                                     |  |                |     |                        |        |   |     |      |                                     |     |    |      |    |    |      |    |    |      |    |     |      |     |     |      |     |     |      |     |     |      |      |  |       |  |  |
| 250   | 400           | 2.50   |                                     |  |                |     |                        |        |   |     |      |                                     |     |    |      |    |    |      |    |    |      |    |     |      |     |     |      |     |     |      |     |     |      |      |  |       |  |  |
| >400  |               | 0.8 %  |                                     |  |                |     |                        |        |   |     |      |                                     |     |    |      |    |    |      |    |    |      |    |     |      |     |     |      |     |     |      |     |     |      |      |  |       |  |  |
| <h1>Dichtung</h1> <p>Ø 319 x 384 x 3 mm</p>   |               |  |                                     | Ersatz durch   |                |     |                        |        |   |     |      |                                     |     |    |      |    |    |      |    |    |      |    |     |      |     |     |      |     |     |      |     |     |      |      |  |       |  |  |
|   |               |  |                                     | Ersatz für   |                |     |                        |        |   |     |      |                                     |     |    |      |    |    |      |    |    |      |    |     |      |     |     |      |     |     |      |     |     |      |      |  |       |  |  |
|   |               |  |                                     | Gezeichnet   | 20.07.2021     | PFR |                        |        |   |     |      |                                     |     |    |      |    |    |      |    |    |      |    |     |      |     |     |      |     |     |      |     |     |      |      |  |       |  |  |
|   |               |  |                                     | Geprüft  | 20.07.2021     | SES |                        |        |   |     |      |                                     |     |    |      |    |    |      |    |    |      |    |     |      |     |     |      |     |     |      |     |     |      |      |  |       |  |  |
|   |               |  |                                     | Konform  |                |     |                        |        |   |     |      |                                     |     |    |      |    |    |      |    |    |      |    |     |      |     |     |      |     |     |      |     |     |      |      |  |       |  |  |
|   |               |  |                                     | Freigabe   |                |     |                        |        |   |     |      |                                     |     |    |      |    |    |      |    |    |      |    |     |      |     |     |      |     |     |      |     |     |      |      |  |       |  |  |
|   |               | <b>Kubo Tech AG</b><br>Im Langhag 5<br>CH-8307 Effretikon            |                                     | Tel.: 052-354 18 18<br>Fax.: 052-354 18 88<br>E-Mail: info@kubo.ch   |                |     |                        |        |   |     |      |                                     |     |    |      |    |    |      |    |    |      |    |     |      |     |     |      |     |     |      |     |     |      |      |  |       |  |  |
|   |               |  | <b>300067</b>                       | <b>A4</b>  |                |     |                        |        |   |     |      |                                     |     |    |      |    |    |      |    |    |      |    |     |      |     |     |      |     |     |      |     |     |      |      |  |       |  |  |