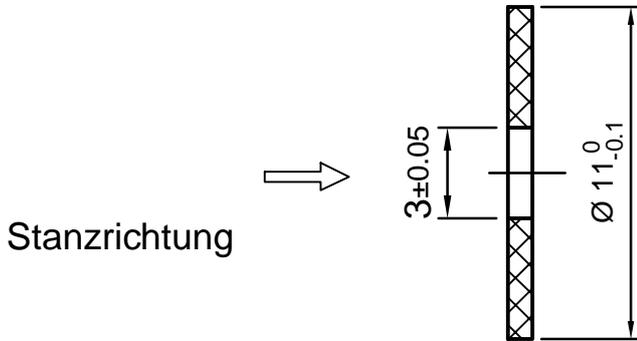


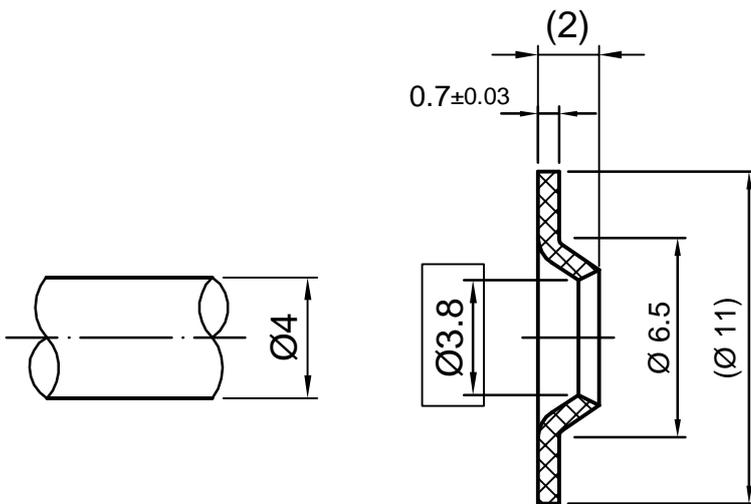
| | | | | |
|-------|-----------|-------|-------|----------|
| Index | Aenderung | Datum | Visum | Freigabe |
| | | | | |

1. Schritt: stanzen



Ringe aus Streifen
 (Art. Nr. 3071-050720)
 Dicke: 0.67 bis 0.73 mm
 mit Werkzeug
 (WK-Nr. 9900-095172)
 stanzen

2. Schritt: umformen



Umgeformt in gleicher
 Richtung
 wie gestanzt



Mass unmittelbar
 nach Umformung
 prüfen

| 1 | 2048-293192 | Gylon Style 3530, schwarz | WK-Nr. 9900-095172 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|---|---------------|--|--|-----|--------------------------|--------------------------|---|-----|----------|--|-----|----|----------|--|----|----|----------|--|----|----|----------|--|----|-----|----------|--|-----|-----|----------|--|-----|-----|----------|--|-----|-----|----------|--|------|--|
| Pos. | Artikelnummer | Material | Bemerkung | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Das Urheberrecht der Zeichnung verbleibt bei Kubo Tech AG. Die Zeichnung darf ohne unser Einverständnis weder nachgebildet noch kopiert oder Dritten zugänglich gemacht werden. | | Änderungen an dieser Zeichnung dürfen nur im CAD- Programm erfolgen. | Fehlerklassifizierung für Gummiformteile und -profile nach Kubo Tech Norm 5000, Entwurf April 1996 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| PS Lippen spezial Ø 4 x 11 x 0.8 mm | | Massstab 4:1 | Massabweichungen für Stanzteile nach DIN 7715 / 5 Klasse P2 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | <table border="1"> <thead> <tr> <th>Nennmasse über</th> <th>bis</th> <th>Längen Toleranz +/- [mm]</th> <th>Dicken Toleranz +/- [mm]</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>6.4</td> <td>+/- 0.50</td> <td></td> </tr> <tr> <td>6.4</td> <td>25</td> <td>+/- 0.60</td> <td></td> </tr> <tr> <td>25</td> <td>40</td> <td>+/- 0.80</td> <td></td> </tr> <tr> <td>40</td> <td>63</td> <td>+/- 1.00</td> <td></td> </tr> <tr> <td>63</td> <td>100</td> <td>+/- 1.20</td> <td></td> </tr> <tr> <td>100</td> <td>160</td> <td>+/- 1.40</td> <td></td> </tr> <tr> <td>160</td> <td>250</td> <td>+/- 1.60</td> <td></td> </tr> <tr> <td>250</td> <td>400</td> <td>+/- 2.50</td> <td></td> </tr> <tr> <td>>400</td> <td></td> <td>0.8 %</td> <td></td> </tr> </tbody> </table> | Nennmasse über | bis | Längen Toleranz +/- [mm] | Dicken Toleranz +/- [mm] | 0 | 6.4 | +/- 0.50 | | 6.4 | 25 | +/- 0.60 | | 25 | 40 | +/- 0.80 | | 40 | 63 | +/- 1.00 | | 63 | 100 | +/- 1.20 | | 100 | 160 | +/- 1.40 | | 160 | 250 | +/- 1.60 | | 250 | 400 | +/- 2.50 | | >400 | |
| Nennmasse über | bis | Längen Toleranz +/- [mm] | Dicken Toleranz +/- [mm] | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 0 | 6.4 | +/- 0.50 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 6.4 | 25 | +/- 0.60 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 25 | 40 | +/- 0.80 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 40 | 63 | +/- 1.00 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 63 | 100 | +/- 1.20 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 100 | 160 | +/- 1.40 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 160 | 250 | +/- 1.60 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 250 | 400 | +/- 2.50 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| >400 | | 0.8 % | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | Ersatz durch | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | Ersatz für | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | Gezeichnet | 04.01.22 PFR | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | Geprüft | 04.01.22 IBO | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | Konform | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | Freigabe | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |