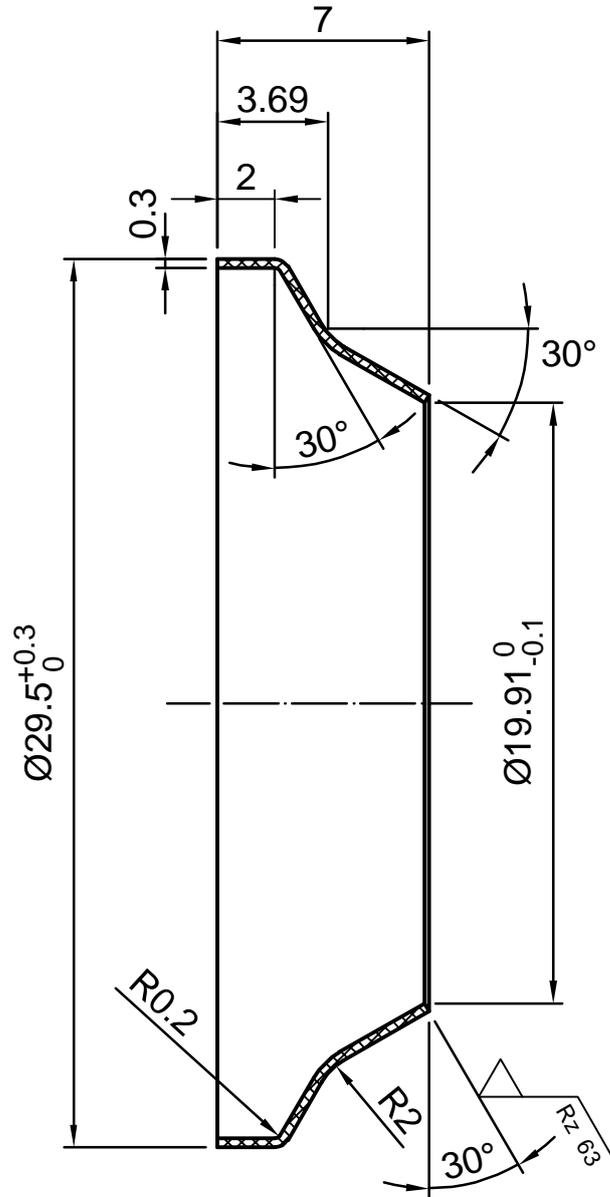


|       |           |       |       |          |
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| Index | Aenderung | Datum | Visum | Freigabe |
| ○     |           |       |       |          |
| ○     |           |       |       |          |



| 1   | 0340-264665   | Messing  | gedreht  |                 |        |              |  |      |     |       |   |     |     |   |   |     |     |   |    |     |   |    |     |     |   |     |     |     |   |     |      |     |   |
|---|---------------|--|--|-----------------|--------|--------------|--|------|-----|-------|---|-----|-----|---|---|-----|-----|---|----|-----|---|----|-----|-----|---|-----|-----|-----|---|-----|------|-----|---|
| Pos.  | Artikelnummer | Material   | Bemerkung  |                 |        |              |  |      |     |       |   |     |     |   |   |     |     |   |    |     |   |    |     |     |   |     |     |     |   |     |      |     |   |
| Das Urheberrecht der Zeichnung verbleibt bei Kubo Tech AG. Die Zeichnung darf ohne unser Einverständnis weder nachgebildet noch kopiert oder Dritten zugänglich gemacht werden. |               | Änderungen an dieser Zeichnung dürfen nur im CAD- Programm erfolgen.   | Fehlerklassifizierung für Gummiformteile und -profile nach Kubo Tech Norm 5000, Entwurf April 1996 |                 |        |              |  |      |     |       |   |     |     |   |   |     |     |   |    |     |   |    |     |     |   |     |     |     |   |     |      |     |   |
| Abstreifer  |               | Massstab<br><b>4:1</b>   | Massabweichungen für spanende Bearbeitung<br><b>ISO 2768-1 m (mittel)</b>                          |                 |        |              |  |      |     |       |   |     |     |   |   |     |     |   |    |     |   |    |     |     |   |     |     |     |   |     |      |     |   |
| Ø 20 x 30 x 2/7 mm  |               | <table border="1"> <thead> <tr> <th rowspan="2">Nennmassbereich</th> <th rowspan="2">Längen</th> <th colspan="2">Radien Fasen</th> </tr> <tr> <th>über</th> <th>bis</th> </tr> </thead> <tbody> <tr> <td>0.5*)</td> <td>3</td> <td>0.1</td> <td>0.2</td> </tr> <tr> <td>3</td> <td>6</td> <td>0.1</td> <td>0.5</td> </tr> <tr> <td>6</td> <td>30</td> <td>0.2</td> <td>1</td> </tr> <tr> <td>30</td> <td>120</td> <td>0.3</td> <td>1</td> </tr> <tr> <td>120</td> <td>400</td> <td>0.5</td> <td>1</td> </tr> <tr> <td>400</td> <td>1000</td> <td>0.8</td> <td>1</td> </tr> </tbody> </table> |  | Nennmassbereich | Längen | Radien Fasen |  | über | bis | 0.5*) | 3 | 0.1 | 0.2 | 3 | 6 | 0.1 | 0.5 | 6 | 30 | 0.2 | 1 | 30 | 120 | 0.3 | 1 | 120 | 400 | 0.5 | 1 | 400 | 1000 | 0.8 | 1 |
| Nennmassbereich   | Längen        | Radien Fasen   |  |                 |        |              |  |      |     |       |   |     |     |   |   |     |     |   |    |     |   |    |     |     |   |     |     |     |   |     |      |     |   |
|   |               | über   | bis  |                 |        |              |  |      |     |       |   |     |     |   |   |     |     |   |    |     |   |    |     |     |   |     |     |     |   |     |      |     |   |
| 0.5*)   | 3             | 0.1  | 0.2  |                 |        |              |  |      |     |       |   |     |     |   |   |     |     |   |    |     |   |    |     |     |   |     |     |     |   |     |      |     |   |
| 3   | 6             | 0.1  | 0.5  |                 |        |              |  |      |     |       |   |     |     |   |   |     |     |   |    |     |   |    |     |     |   |     |     |     |   |     |      |     |   |
| 6   | 30            | 0.2  | 1  |                 |        |              |  |      |     |       |   |     |     |   |   |     |     |   |    |     |   |    |     |     |   |     |     |     |   |     |      |     |   |
| 30  | 120           | 0.3  | 1  |                 |        |              |  |      |     |       |   |     |     |   |   |     |     |   |    |     |   |    |     |     |   |     |     |     |   |     |      |     |   |
| 120   | 400           | 0.5  | 1  |                 |        |              |  |      |     |       |   |     |     |   |   |     |     |   |    |     |   |    |     |     |   |     |     |     |   |     |      |     |   |
| 400   | 1000          | 0.8  | 1  |                 |        |              |  |      |     |       |   |     |     |   |   |     |     |   |    |     |   |    |     |     |   |     |     |     |   |     |      |     |   |
|   |               | *) keine Allgmeintoleranzen <0.5   |  |                 |        |              |  |      |     |       |   |     |     |   |   |     |     |   |    |     |   |    |     |     |   |     |     |     |   |     |      |     |   |
|   |               | Ersatz durch   |  |                 |        |              |  |      |     |       |   |     |     |   |   |     |     |   |    |     |   |    |     |     |   |     |     |     |   |     |      |     |   |
|   |               | Ersatz für   |  |                 |        |              |  |      |     |       |   |     |     |   |   |     |     |   |    |     |   |    |     |     |   |     |     |     |   |     |      |     |   |
|   |               | Gezeichnet   | 05.09.17 PFR   |                 |        |              |  |      |     |       |   |     |     |   |   |     |     |   |    |     |   |    |     |     |   |     |     |     |   |     |      |     |   |
|   |               | Geprüft  |  |                 |        |              |  |      |     |       |   |     |     |   |   |     |     |   |    |     |   |    |     |     |   |     |     |     |   |     |      |     |   |
|   |               | Konform  |  |                 |        |              |  |      |     |       |   |     |     |   |   |     |     |   |    |     |   |    |     |     |   |     |     |     |   |     |      |     |   |
|   |               | Freigabe   |  |                 |        |              |  |      |     |       |   |     |     |   |   |     |     |   |    |     |   |    |     |     |   |     |     |     |   |     |      |     |   |
| <b>KUBO</b>   |               | Kubo Tech AG<br>Im Langhag 5<br>CH-8307 Effretikon   | Tel.: 052-354 18 18<br>Fax.: 052-354 18 88<br>E-Mail: info@kubo.ch                                 |                 |        |              |  |      |     |       |   |     |     |   |   |     |     |   |    |     |   |    |     |     |   |     |     |     |   |     |      |     |   |
|   |               | 10996  | A4   |                 |        |              |  |      |     |       |   |     |     |   |   |     |     |   |    |     |   |    |     |     |   |     |     |     |   |     |      |     |   |